



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-634-011
Job Sheet 178920



Part No: D205-634-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV I SHEET 11 IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S 10.12.01 as per chg008 DD verf:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs	7/6/18	7/6/18	0.00	0.00	QC4	OCT 09 2018	69 DAS 9-89
130	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1	OCT 09 2018	69 DAS 9-89
135	DC	1 pcs	7/6/18	7/6/18	0.00	0.00	DC		21
140	QC21-FG	1 Ea	7/6/18	7/6/18	0.00	0.00	QC21		21

Part Op 130 - Identify and pack for shipping as per PPP D205-634-011 Location : FG084
Descriptions: 135 - Photocopy bluefile & type labels per PPP D205-634-011 CHG 011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-041	Replacement Skidtube with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5110597
K10003	Saddles	1 Ea (1 ea)	90-Start up Operation	5100706

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D205-634-041	1	2	0
	K10003	1	3	0

Part Specifications

Specifications could not be found.

Plex 6/11/18 10:14 AM Dart.lajeunesse.marie

5110597x1

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																				
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																				
Description Work Order Deviation		Disposition																																						
 Container No: S115162 Part: D205 - 634 - 011 Job No: 178920 Serial No/Batch: S115162 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH96 - 88 Issue 3 Ref: FAA STC SR00563NY 08/08/11, EASA S				Completed By Lead hand / Supervisor Approval Verification																																				
				QC / QA Coordinator Approval																																				
Root Cause <table style="width:100%; border: none;"> <tr><td style="border: none;">Environment ☐</td><td style="border: none;">No Re-verification ☐</td></tr> <tr><td style="border: none;">Design ☐</td><td style="border: none;">Operator ☐</td></tr> <tr><td style="border: none;">Doc/Data ☐</td><td style="border: none;">Offset/Setup ☐</td></tr> <tr><td style="border: none;">Equip/Tooling ☐</td><td style="border: none;">Supplier ☐</td></tr> <tr><td style="border: none;">Handling/Pre ☐</td><td style="border: none;">Training ☐</td></tr> <tr><td style="border: none;">Material ☐</td><td style="border: none;">Use for Testing ☐</td></tr> <tr><td style="border: none;">Internal Transport ☐</td><td style="border: none;">Poor Information ☐</td></tr> <tr><td style="border: none;">Tribal Knowledge ☐</td><td style="border: none;">Rushing ☐</td></tr> <tr><td style="border: none;">LOA ☐</td><td style="border: none;">Product Improvement ☐</td></tr> <tr><td style="border: none;">Substation ☐</td><td style="border: none;">Process Improvement ☐</td></tr> <tr><td style="border: none;">Past Expiry Date ☐</td><td style="border: none;">Manufacturing Process ☐</td></tr> <tr><td style="border: none;">Misidentified ☐</td><td style="border: none;">Past Due ☐</td></tr> </table>		Environment ☐	No Re-verification ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	<table style="width:100%; border: none;"> <tr> <td style="border: none;">Crushing ☐</td> <td style="border: none;">Cut Too Short ☐</td> <td style="border: none;">Mislabeled ☐</td> </tr> <tr> <td style="border: none;">Heat Treat ☐</td> <td style="border: none;">Instructions Incomplete/Unclear ☐</td> <td style="border: none;">Fit/Function ☐</td> </tr> <tr> <td style="border: none;">Wave/Twist in Tube ☐</td> <td style="border: none;">Drill Holes ☐</td> <td style="border: none;">Misaligned/off center ☐</td> </tr> <tr> <td style="border: none;">Marks/Chatter ☐</td> <td></td> <td></td> </tr> </table>			Crushing ☐	Cut Too Short ☐	Mislabeled ☐	Heat Treat ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Wave/Twist in Tube ☐	Drill Holes ☐	Misaligned/off center ☐	Marks/Chatter ☐		
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 www.dartaerospace.com

DART
 AEROSPACE

Change Record

PAGE 1 OF 1

Part Number: D205-634-011/-011BK/-011DG/-011MB (K10003 PRODUCTION KIT)

Description: SKIDTUBE w/ STANDARD WEARPLATES, LH/RH

[illegible]